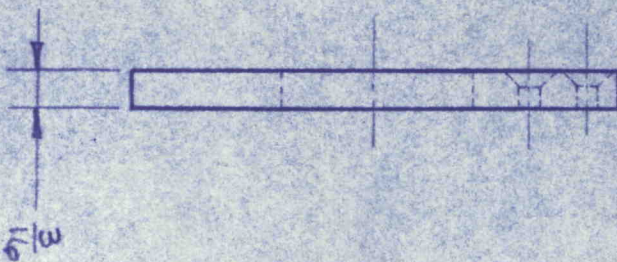


DRILL  $\frac{9}{64}$  DIA. & CHAMFER  $82^\circ$  TO  $\frac{7}{64}$  DIA. - 2 HOLES



SCRIB INDEX MARK ON SIDE

NEXT ASSY D-317

UNLESS OTHERWISE SPECIFIED

TOLERANCE: FRACTIONS  $\pm \frac{1}{64}$ , DECIMALS  $\pm .005$   
 BREAK SHARP CORNERS AND EDGES  $\frac{1}{4} R$  ALL OVER.  
 SURFACE FINISH  $\frac{63}{3}$  ALL OVER.



MAT'L: ALUMINUM

MCCARTNEY MFG. CO.  
 BAXTER SPRINGS KANSAS

CLUTCH RING

REV. $\Delta$	REF. NO.	NO.
REV. $\Delta$	REF. NO.	NO.
REV. $\Delta$	REF. NO.	NO.

SCALE	FULL	DATE	7-22-63
MATL	NOTED	DWG.	LEP
CATALOG No.	PART No.	APPRD.	
		DWG. No.	A-1463